

Date: Tuesday, 03/03/2009 1:00:46 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> :	LOADCELL METER MOUNT
<b>Job Number</b> :	46239		
<b>Estimate Number</b> :	10804		
<b>P.O. Number</b> :		<b>Part Number</b> :	D412785001405F
<b>This Issue</b> :	03/03/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D412-785-001-405
<b>First Issue</b> :	/ /	<b>Project Number</b> :	
<b>Previous Run</b> :	46236	<b>Drawing Revision</b> :	
	<b>Type</b> :	<b>Material</b> :	
	SMALL /MED FAB	<b>Due Date</b> :	10/03/2009
<b>Written By</b> :			<b>Qty:</b> 7 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

CUT PER DRWG D412-785-001-405 REV.A

B 9-3-7

2.0	M6061T6S032	6061-T6 Sheet 0.032"
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Comment: Qty.: 0.0500 sf(s)/Unit Total: 0.3500 sf(s)

6061-T6 Sheet 0.032"

110663

B 9-3-7

DEFURR

B 9-3-7

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 05/03/10

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

ACID ETCH AND ALODINE PER QSI005

MS 09-02-11

6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

B 09-03-11

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: LOADCELL METER MOUNT

Job Number: 46239

Part Number: D412785001405F

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID AND STK

PUT ASIDE TO SEND TO EAGLE

JS 09/03/12 (X8)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/12 JS

Job Completion

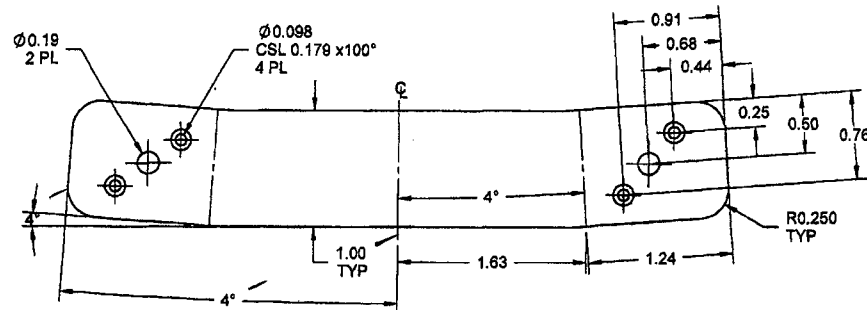


U 09/03/12



Done

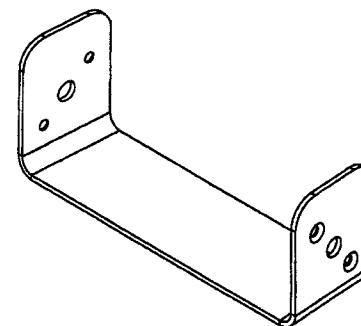
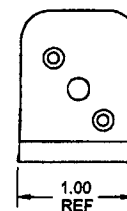
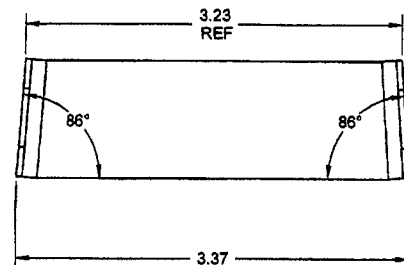
46239



~~Thickness~~  
~~3~~

**D412-785-001-405F FLAT PATTERN**

DESIGN	RN	<b>EAGLE COPTERS MAINTENANCE</b>	
DRAWN	<del>BN</del>	CALGARY, ALBERTA, CANADA	
CHECKED	<del>BN</del>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D412-785-001-405	SHEET 2 OF 2
APPROVED	<del>BN</del>	TITLE	SCALE
DE APPR.	N/A	LOADCELL METER MOUNT	NTS
DATE	08.12.09	<small>COPYRIGHT © 2008 BY EAGLE COPTERS MAINTENANCE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIALITY TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS MAINTENANCE</small>	






**D412-785-001-405 ATTACHMENT**  
MADE FROM D412-785-001-405F FLAT PATTERN

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.032 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 905.4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

46239

A		NEW ISSUE		08.12.09	
REV		DESCRIPTION		BY	DATE
DESIGN	RN	<b>EAGLE COPTERS MAINTENANCE</b> CALGARY, ALBERTA, CANADA			
DRAWN					
CHECKED		DRAWING NO.		REV. A	
MFG. APPR.	N/A	D412-785-001-405		SHEET 1 OF 2	
APPROVED		TITLE		SCALE	
DE APPR.	N/A	LOADCELL METER MOUNT		NTS	
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